

Date: Wednesday, 1/11/2006 4:29:29 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services      Drawing Name : CONSOLE SIDE LH (206 HI-SLOPE)  
 Job Number : 25471  
 Estimate Number : 11000  
 P.O. Number : N/A      Part Number : D26021  
 This Issue : 1/11/2006      S.O. No. : N/A      Drawing Number : D2602 REV A1  
 Prsht Rev. : NC      Project Number : N/A  
 First Issue : N/A      Type : MACHINED PARTS      Drawing Revision : A1  
 Previous Run : 25140      Material : N/A  
 Written By : SEE COMMENT BELOW      Due Date : 1/30/2006      Qty: 10      Um: Each  
 Checked & Approved By : SEE ABOVE DATE & USER.  
 Comment : Est. D 04.02.25 Reformat KJ/RF  
 Note: Issue with part number D2602-2

## **Additional Product**

**Job Number:**



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S040	2024-T3 .040 sheet 
		Comment: Qty.: 1.4146 sf(s)/Unit Total : 14.1456 sf(s) 2024-T3 .040 sheet
		Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch <u>M19059</u>
		<i>ml 06/02/20</i> 16
2.0	SHEAR	SHEAR 
		Comment: SHEAR Cut Blank per template DT8243
		<i>ml 06/02/20</i> 10
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1 
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA145 and Dwg D2602 Stack of 10 Identify as D2602-1
		<i>ml 06/02/20</i> 16
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
		<i>ml 06/02/20</i> 10
5.0	QC8	SECOND CHECK 
		Comment: SECOND CHECK
		<i>Er 06/02/20</i> 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/02/27  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 1/11/2006 4:29:30 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CONSOLE SIDE LH (206 HI-SLOPE)

Job Number: 25471

Part Number: D26021

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr

Form as per Dwg D2602

DL 06/02/22 10

SB 06/02/24 10

7.0 QC5 INSPECT WORK TO CURRENT STEP



Ja 02.24 10

Comment: INSPECT WORK TO CURRENT STEP

8.0 HAND FINISHING1 HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

SAD 06/02/26 10

9.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Ja 02.27 10

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

use for 25446 w/o

M 06/02/27 10

11.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(10)  
S 06/02/27

Job Completion



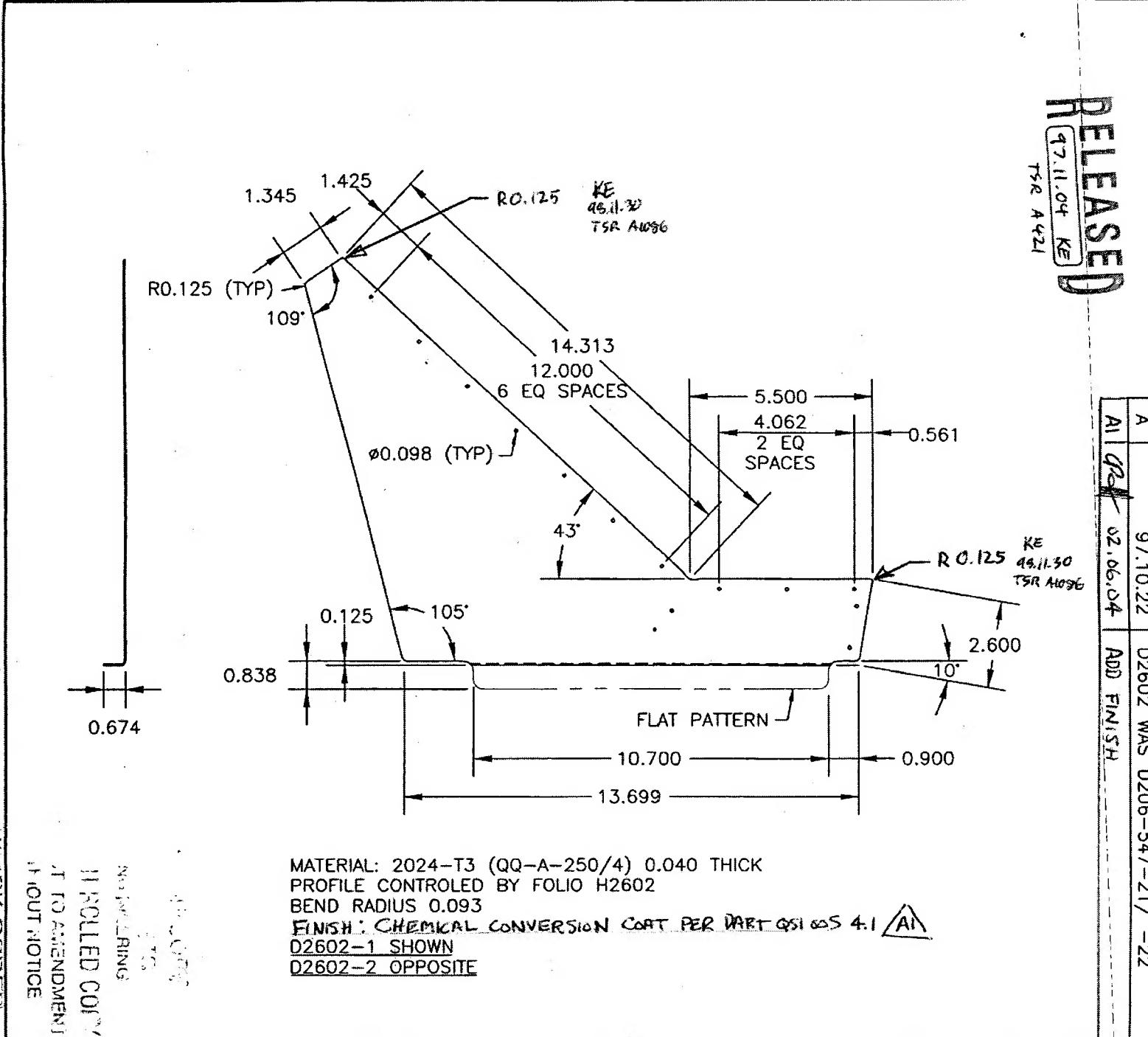
U 06.02.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**RELEASED**

97.11.04 KE  
TSR A421

**DART**



DESIGNER	DRAWN BY	DART AEROSPACE LTD
<i>KE</i>	BW	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
<i>KE</i>	<i>J</i>	D2602
DATE		SHEET 1 OF 1
A	97.10.22	SCALE
All	97.06.04	1:4
		CONSOLE SIDE
		ADD FINISH

DART AEROSPACE LTD	Work Order:	25471
Description: CONSOLE SIDE LH	Part Number:	D2602-1
Inspection Dwg:	Rev:	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

First Article       Prototype

Measured by:	<i>MK</i>	Audited by:	<i>Co</i>	Prototype Approval:	
Date:	06/02/26	Date:	06/02/26	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	